


Milling | Endmills | Cutting conditions

Regular milling

Max cutting depth	$ap = 0,05D$ $pf = 0,10D$ 	$ap = 0,02D$ $pf = 0,10D$
<ol style="list-style-type: none"> 1. Use high precision machine set up to ensure maximum rigidity. 2. Set up speed & feed in accordance with cutting conditions and a high rigidity machine set up. 		