





#### EFFICIENCY AND PROFITABILITY TO YOUR SMALL BORING OPERATIONS **AS SMALL AS Ø0.6 MM**

New SH725 PVD grade provides a good combination of wear and fracture resistance, ensuring long tool life and wear prediction.



Solid Carbid bars (Grade SH725):

J/TBTR/L... J/TBPR... J/TBUR... J/TBCR... J/TBBR... J/TBIR... J/TBRR... J/TBRR... J/TBFR/L....

Sleeve: JBBS... JBBS-4N





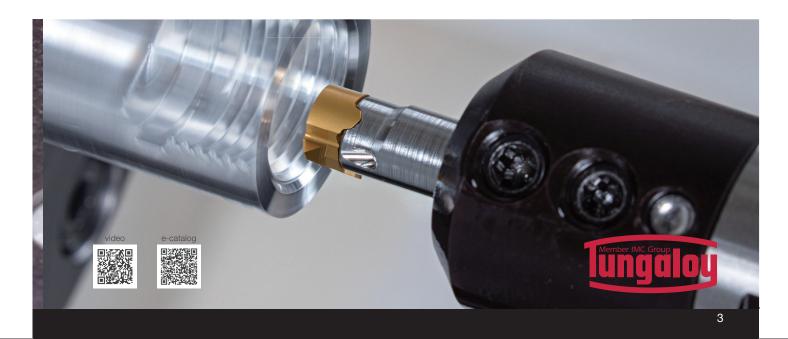




# INTERNAL GROOVING AND THREAD TURNING TOOL SERIES FOR BORES AS SMALL AS Ø5 MM

It offers unmatched precision and edge repeatability, thanks to its unique clamping system for rigid stability. Featuring the latest PVD insert grade, SH7025, for superior surface quality and process security.





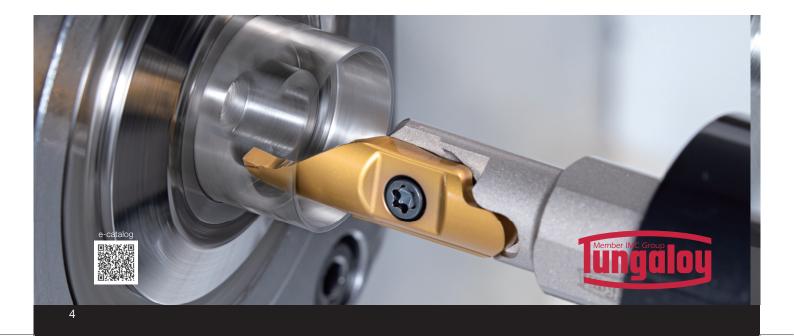




### DEEP FACE GROOVING OF UP TO 10 MM DAXN AND UP TO 9 MM GROOVE DEPTH IS POSSIBLE

Extremely rigid insert clamping ensures tool stability during deep face grooving operations. Sharp cutting edge, **combined with SH7025**, **the latest PVD grade**, provides long tool life and superior surface quality.









#### DOUBLE-ENDED SMALL-SIZE INTERNAL GROOVING INSERTS WITH EXCEPTIONAL FEATURES

Enhanced chatter resistance is achieved through optimized screw placement, which strengthens the insert clamping capability. Larger pockets facilitate more effective and smooth chip evacuation.

**BUY 20** inserts **FREE** of charge! corresponding head or toolholder **GET**1 Inserts: Head: DGS\*S S-CTIRS-H... DTR\*S **Toolholder:** CTIR\*\*S DGS\*S Lower cutting force and superior sharpness **CW** = 2, 3 mm DTR\*S Full radius type **CW** = 2, 3 mm







### HIGH PRECISION GROOVING AND THREADING TOOL SERIES FOR CNC AUTOMATIC LATHES

Perfect for grooving and threading bar stocks of 12 mm or smaller diameters



video





# **INNOVATIVE TURNING TOOL SERIES** FOR CNC AUTOMATIC LATHES AND CAM-DRIVEN LATHES

Ideal for machining small parts of 12 mm or smaller diameters









#### COMPLETE SOLUTION FOR SHOULDER MILLING WITH OUTSTANDING PERFORMANCE AND COST-EFFECTIVE INSERTS

Economical shoulder milling cutter with 3 cutting edged insert with wide range of sizes, grades and diameters

BUY 10 inserts per pocket up to max 50 inserts GET 1 Cutter

Limited up to diameter 125 mm

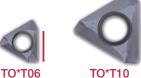
Insert (Grade: T1215, KS05F, T3225, AH8015, AH3135, AH3225, AH120): TO\*T04/06/10/15 - MJ/MM/AJ/NMJ

**Cutter bodies:** Bore type: **TPA06/10/15** DC = Ø32 – Ø125 mm

**Shank type: EPA04/06/10/15** DC = Ø8 – Ø50 mm

**Modular type: HPA06/10-M** DCX = Ø16 – Ø32 mm





APMX 10 mm



APMX 15 mm



**TO\*T04** 

APMX 3.5 mm APMX 6 mm





#### FACE MILLING CUTTERS WITH UNIQUE INSERT SHIMS FOR EXTRA TOOL RELIABILITY

Carries double-sided tangential inserts with 4 cutting edges for superior tool reliability.





Limited up to diameter 125 mm Insert (Grades: AH3225, AH8015): LMMU11/16-MJ

Cutter bodies: Bore type: TPM11/16 DC = Ø50 – Ø125 mm

**TGM16** DC = Ø100 – Ø125 mm

**Shank type: EPM11** DC = Ø32 – Ø80 mm



LMMU11/16-MJ







#### EXCHANGEABLE HEAD DRILL SYSTEM FOR **SUPERIOR DRILLING PERFORMANCE AND** LONG TOOL LIFE

Quick drill tip change for reduced machine downtime. Tool inventory and management costs are significantly reduced as there is no need for regrinding.



Drill heads (Grades: AH9130, KS15F): DMP, DMC, DMF, DMH, DMN

#### Drill bodies:

TID-F (1.5xD, 3xD, 5xD, 8xD) TID-R (3.5xD, 6xD, 8xD) TID-R-E (2xD) TIDC (3xD, 5xD) TID-M (2xD, 3xD) TID-S (2xD) TID-L-A-M





Drill dia .: ø6 - ø25.9 mm General purpose drilling head ideal for various drilling applications



Drill dia .: ø6 - ø25.9 mm High precision drilling head with doublemargined drill periphery and self-centering chisel edge



Drill dia.: ø6 - ø25.9 mm 180° flat edges for counterboring and flat bottoms

DMH Drill dia .: ø6 - ø25.9 mm

enhanced cutting edge



Drill dia.: ø6.8 - ø19.5 mm General purpose head with Drill head with sharp edges for non-ferrous materials







#### DRILL BODIES LINEUP



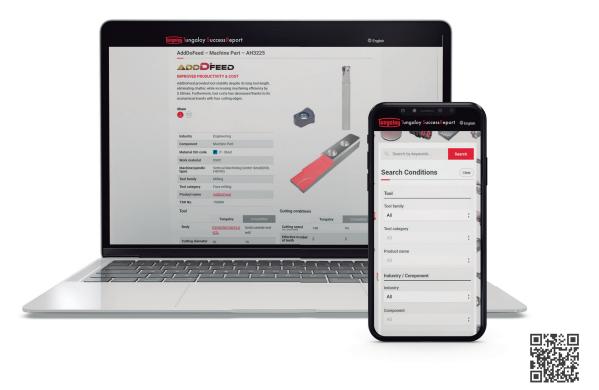
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11-1 Yoshima Kogyodanchi Iwaki 970-1144 Japan tungaloy.com

## Leading in Innovation

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